



HEMPEL'S SILICONE ACRYLIC 56940

Description: HEMPEL'S SILICONE ACRYLIC 56940 is a heat resistant acrylic modified polysiloxane paint. It is air drying at ambient temperature.

Recommended use: For long-term protection of hot pipelines, exhaust pipes, smoke stacks and other hot surfaces up to 200°C/390°F, resist short time exposure up to 300°C/572°F. When heated to above 200°C/390°F for longer periods a certain discolouration may occur, which do not affect the protective properties of the product. In corrosive environment see PRECEDING COAT overleaf.

Service temperature: Maximum, dry exposure only: 200°C/392°F
Aluminium shades: 400°C/750°F

Availability: Part of Group Assortment. Local availability subject to confirmation.

PHYSICAL CONSTANTS:

Shade nos/Colours: 19000*/ Aluminium
Finish: Semi-flat see REMARKS overleaf
Volume solids, %: 29 ± 1
Theoretical spreading rate: 11.6 m²/l [465.2 sq.ft./US gallon] to 25 micron/1 mils
Flash point: 25 °C [77 °F]
Specific gravity: 1.1 kg/litre [9 lbs/US gallon]
Surface dry: 0.5 approx. hour(s) 20°C/68°F
Dry to touch: 1 to 2 hour(s) 20°C/68°F
VOC content: 601 g/l [5 lbs/US gallon]

**other shades according to assortment list.*

The physical constants stated are nominal data according to the HEMPEL Group's approved formulas.

APPLICATION DETAILS:

Application method: Airless spray / Air spray / Brush
Thinner (max.vol.): 08080 (15%) / 08080 (25%) / 08080 (15%) see REMARKS overleaf
Nozzle orifice: 0.017 "
Nozzle pressure: 125 bar [1812.5 psi]
(Airless spray data are indicative and subject to adjustment)
Cleaning of tools: HEMPEL'S THINNER 08080
Indicated film thickness, dry: 25 micron [1 mils] see REMARKS overleaf
Indicated film thickness, wet: 50 to 100 micron [2 to 4 mils] depending on colour
Recoat interval, min: According to specification.
Recoat interval, max: According to specification.

Safety: Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult HEMPEL Safety Data Sheets and follow all local or national safety regulations.



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SURFACE PREPARATION:	Remove oil and grease etc. thoroughly with suitable detergent. Remove salts and other contaminants by high pressure fresh water cleaning. Abrasive blasting to Sa 2½ (ISO 8501-1:2007).
APPLICATION CONDITIONS:	Apply only on a dry and clean surface with a temperature above the dew point to avoid condensation. In confined spaces provide adequate ventilation during application and drying.
PRECEDING COAT	According to specification. Recommended systems are: HEMPEL'S SILICONE ZINC 16900, HEMPEL'S GALVOSIL 15700
SUBSEQUENT COAT:	None.
REMARKS:	
Colours/Colour stability:	After exposure to heat the gloss is reduced.
Weathering/service temperatures:	On first exposure to heat the temperature increase from ambient temperature to the required service temperature must run over a period of 24 hours.
Application(s)	When the paint is applied on zinc silicate coatings, popping may occur after application or after first heating up. To avoid popping it is recommended to follow the procedure: A thin, undiluted coat is applied (the mist coat) and after a few minutes, a second coat is applied in the full specified film thickness Fully cured: 3 day(s) 100°C/212°F 1 day(s) 150°C/302°F 2 hour(s) 200°C/392°F
Film thicknesses/thinning:	Excessive film thickness must be avoided. THINNER 08080 must be added at application to secure the low dry film thickness. For high temperature service, the total dry film thickness of the paint system should preferably be kept at maximum: 75 micron/3 mils
Recoating note:	May be recoated when through dry:24 hour(s) 20°C/68°F Before recoating after exposure in contaminated environment, clean the surface thoroughly with high pressure fresh water hosing and allow drying.
Note:	HEMPEL'S SILICONE ACRYLIC 56940 For professional use only.
ISSUED BY:	HEMPEL A/S

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This Product Data Sheet supersedes those previously issued.

For explanations, definitions and scope, see "Explanatory Notes" available on www.hempel.com. Data, specifications, directions and recommendations given in this data sheet represent only test results or experience obtained under controlled or specially defined circumstances. Their accuracy, completeness or appropriateness under the actual conditions of any intended use of the Products herein must be determined exclusively by the Buyer and/or User.

The Products are supplied and all technical assistance is given subject to HEMPEL's GENERAL CONDITIONS OF SALES, DELIVERY AND SERVICE, unless otherwise expressly agreed in writing. The Manufacturer and Seller disclaim, and Buyer and/or User waive all claims involving, any liability, including but not limited to negligence, except as expressed in said GENERAL CONDITIONS for all results, injury or direct or consequential losses or damages arising from the use of the Products as recommended above, on the overleaf or otherwise. Product data are subject to change without notice and become void five years from the date of issue.